

Date: Thursday, 16/10/2008 4:35:24 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42656	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251091
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42653	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD JUD 28.10.16</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-091 with Dart IPP D212-725-1-091"

Send a copy of this IPP

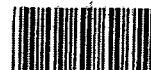
OCT 29 2008

2.0	D2127251091	Angle
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick: Qty Part Number

1 D212-725-1-091 angle

Attach serviceable tags

Description Batch

W/ 45211

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-091 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:35:24 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42656

Part Number: D2127251091

Job Number:



Seq. #:

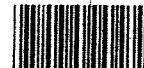
Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

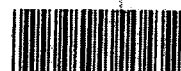
Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U. 08/11.03

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.16

Discrepancy:

Fabricate D212-725-1-085, Bracket for Dart Aerospace.

Resolution:

D212-725-1-085, Bracket fabricated IAW D212-725-1 Dwg Pg. 32. Material 2024 T3 .050 Batch No. 1511

1.16 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.17

Discrepancy:

Fabricate D212-725-1-089, Strap for Dart Aerospace.

Resolution:

D212-725-1-089, Strap fabricated IAW D212-725-1 Dwg Pg. 33. Material 301SS 1/4 hard .050 Batch No. 78061.

1.17 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.18

Discrepancy:

Fabricate D212-725-1-091, Angle for Dart Aerospace.

Resolution:

D212-725-1-091, Angle fabricated IAW D212-725-1 Dwg Pg. 33. Material AISI 316 .035 Batch No. 3389

1.18 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.19

Discrepancy:

Fabricate D212-725-1-095, Radius Block for Dart Aerospace.

Resolution:

NA

1.19 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.20

Discrepancy:

Fabricate D212-725-1-097, Packer for Dart Aerospace.

Resolution:

N/A

1.20 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Thursday, 16/10/2008 4:35:24 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	42656		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251091
This Issue :	16/10/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	16/10/2008	Project Number :	N/A
Previous Run :	42653	Drawing Revision :	
Written By :		Material :	N/A
Checked & Approved By :	<i>JUD JUD 08.10.16</i>	Due Date :	23/10/2008
Comment :		Qty:	1
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: *7396* to Eagle Copters

"Assembly of D212-725-1-091 with Dart IPP D212-725-1-091"

Send a copy of this IPP

C 20810/20 ①

2.0

D2127251091

Angle

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-091 angle

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-091 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:35:24 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42656

Part Number: D2127251091

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/10/2008 4:35:24 PM
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Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251091
This Issue :	16/10/2008	Drawing Number :	D212-725-1
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	16/10/2008	Drawing Revision :	
Previous Run :	42653	Material :	N/A
Written By :		Due Date :	23/10/2008
Checked & Approved By :	Qty: 1 Um: Each		
Comment :	JUD JUD 08.10.16		

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters
"Assembly of D212-725-1-091 with Dart IPP D212-725-1-091"
Send a copy of this IPP

OCT 29 2008

[Signature]

2.0 D2127251091 Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
ANGLE

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

1 D212-725-1-091 angle

Attach serviceable tags

Description Batch

16 45211

[Signature]

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-091 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:35:24 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42656

Part Number: D2127251091

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

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AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.17

Discrepancy:

Fabricate D212-725-1-089, Strap for Dart Aerospace.

Resolution:

D212-725-1-089, Strap fabricated IAW D212-725-1 Dwg Pg. 33. Material 301SS 1/4 hard .050 Batch No. 78061.

1.17 Work Done By: Alvin Werner

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AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.18

Discrepancy:

Fabricate ~~D212-725-1-091~~ Angle for Dart Aerospace.

Resolution:

D212-725-1-091, Angle fabricated IAW D212-725-1 Dwg Pg. 33. Material AISI 316 .035 Batch No. 3389

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Squawk: 1.19

Discrepancy:

Fabricate D212-725-1-095, Radius Block for Dart Aerospace.

Resolution:

NA

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Squawk: 1.20

Discrepancy:

Fabricate D212-725-1-097, Packer for Dart Aerospace.

Resolution:

N/A

1.20 Work Done By: Alvin Werner

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